

SECTION 221316 - SANITARY WASTE AND VENT PIPING

PART 1 - GENERAL

1.01 BUY AMERICAN REQUIREMENTS

- A. Provide certificates to show that all products meet the following requirements.
 - 1. American Iron and Steel (AIS)
 - 2. Build America, Buy America Act
- B. See Supplementary Conditions for details.

1.02 SUMMARY

- A. Section Includes Pipe, pipe fittings, valves, and connections for piping systems:
 - 1. Sanitary Waste.
 - 2. Vent Piping.

1.03 ACTION SUBMITTALS

- A. Action submittals are submittals requiring responsive action and return of reviewed documents to Contractor.
- B. Product Data: Provide data on pipe materials, pipe fittings, valves, and accessories. Provide manufacturer's catalog information. Indicate valve data and ratings.
- C. C.Project Record Documents: Record actual locations of valves.

1.04 QUALITY ASSURANCE

- A. Perform work in accordance with applicable codes.
- B. Valves: Manufacturer's name and pressure rating marked on valve body.
- C. Identify pipe with marking including size, ASTM material classification, ASTM specification, potable water certification, water pressure rating.

1.05 FIELD CONDITIONS

- A. Interruption of Existing Sanitary Waste Service: Do not interrupt service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary service in accordance with requirements indicated:
 - 1. Notify Owner no fewer than two days in advance of proposed interruption of sanitary waste service.

2. Do not proceed with interruption of sanitary waste service without Owner's written permission.
- B. Do not install underground piping when bedding is wet or frozen.

1.06 WARRANTY

- A. Listed manufacturers to provide labeling and warranty of their respective products.

PART 2 - PRODUCTS

2.01 PERFORMANCE REQUIREMENTS

- A. Components and installation are capable of withstanding the following minimum working pressure unless otherwise indicated:
 1. Soil, Waste, and Vent Piping: 10 ft. head of water.
- B. Seismic Performance: Soil, waste, and vent piping and support and installation to withstand the effects of earthquake motions determined in accordance with ASCE/SEI 7. See Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment":
 1. The term "withstand" means "the unit will remain in place without separation of any parts from the device when subjected to the seismic forces specified."
 2. Component Importance Factor: 1.0.

2.02 PIPING MATERIALS

- A. Piping materials to bear label, stamp, or other markings of specified testing agency.
- B. Comply with requirements in plan set for applications of pipe, tube, fitting materials, and joining methods for specific services, service locations, and pipe sizes.

2.03 SANITARY SEWER, AND VENT PIPING, BURIED WITHIN 5 FEET OF BUILDING

- A. Cast Iron Pipe: CISPI 301, hub-less.
 1. Fittings: Cast iron, CISPI 301.
 2. Joints: CISPI 310, neoprene gasket and stainless steel clamp and shield assemblies.
- B. ABS Pipe: ASTM D2661, Acrylonitrile-Butadiene-Styrene (ABS) material.
 1. Fittings: ABS, ASTM D2661.
 2. Joints: ASTM D2235, solvent weld.

2.3 SANITARY SEWER AND VENT PIPING, ABOVE GRADE

- A. Cast Iron Pipe: CISPI 301, hubless, service weight.
 - 1. Fittings: Cast iron.
 - 2. Joints (Under 3-inch size): CISPI 301, neoprene gaskets and stainless steel clamp-and-shield assemblies. Standard duty.
 - 3. Joints (3-inch and larger): CISPI 301, neoprene gaskets and stainless steel clamp-and-shield assemblies. Heavy Duty Coupling Assembly; Clamp-All or Anoco Husky Series 4000 couplings. No substitutions.
- B. Copper Tube: ASTM B306, type DWV. Acceptable only on 2-inch and under horizontal waste and vent piping located inside plumbing walls.
 - 1. Fittings: ASME B123, cast bronze, or ASME B129, wrought copper.
 - 2. Joints: ASTM B32, solder, Grade 50B

2.04 SPECIALTY PIPE FITTINGS

- A. Transition Couplings:
 - 1. General Requirements: Fitting or device for joining piping with small differences in ODs or of different materials. Include end connections of same size as and compatible with pipes to be joined.
 - 2. Fitting-Type Transition Couplings: Manufactured piping coupling or specified piping system fitting.
 - 3. Unshielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C1173.
 - b. Description: Elastomeric, sleeve-type, reducing or transition pattern. Include shear ring and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.
 - d. Sleeve Materials:
 - 1) For Cast-Iron Soil Pipes: ASTM C564, rubber.
 - 2) For Plastic Pipes: ASTM F477, elastomeric seal or ASTM D5926 PVC.
 - 3) For Dissimilar Pipes: ASTM D5926 PVC or other material compatible with pipe materials being joined.
 - 4. Shielded, Nonpressure Transition Couplings:
 - a. Standard: ASTM C1460.
 - b. Description: Elastomeric or rubber sleeve with full-length, corrosion-resistant outer shield and corrosion-resistant-metal tension band and tightening mechanism on each end.
 - c. End Connections: Same size as and compatible with pipes to be joined.
- B. Dielectric Fittings:

1. General Requirements: Assembly of copper alloy and ferrous materials with separating nonconductive insulating material. Include end connections compatible with pipes to be joined.
 2. Dielectric Unions:
 - a. Description:
 - 1) Standard: ASSE 1079.
 - 2) Pressure Rating: 150 psig.
 - 3) End Connections: Solder-joint copper alloy and threaded ferrous.
 3. Dielectric Flanges:
 - a. Description:
 - 1) Standard: ASSE 1079.
 - 2) Factory-fabricated, bolted, companion-flange assembly.
- C. Fixed Air Gap Fitting:
1. Manufacturer: Zurn Z1025 or equal.
 2. Provide Fixed air gap, dura coated cast iron boyd with slip joint inlet and no-hub outlet.

PART 3 - EXECUTION

3.01 EARTH MOVING

- A. Comply with requirements for excavating, trenching, and backfilling specified in Section 312000 "Earth Moving."

3.02 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of piping systems.
1. Indicated locations and arrangements were used to size pipe and calculate friction loss, expansion, pump sizing, and other design considerations.
 2. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install piping at right angles or parallel to building walls. Diagonal runs are prohibited unless specifically indicated otherwise.
- C. Install piping free of sags and bends.
- D. Install fittings for changes in direction and branch connections.
- E. Make changes in direction for soil and waste drainage and vent piping using appropriate branches, bends, and long-sweep bends.

1. Sanitary tees and short-sweep 1/4 bends may be used on vertical stacks if change in direction of flow is from horizontal to vertical.
 2. Use long-turn, double Y-branch, and 1/8-bend fittings if two fixtures are installed back to back or side by side with common drain pipe.
 - a. Straight tees, elbows, and crosses may be used on vent lines.
 3. Do not change direction of flow more than 90 degrees.
 4. Use proper size of standard increasers and reducers if pipes of different sizes are connected.
 - a. Reducing size of waste piping in direction of flow is prohibited.
- F. Lay buried building waste piping beginning at low point of each system.
1. Install true to grades and alignment indicated, with unbroken continuity of invert. Place hub ends of piping upstream.
 2. Install required gaskets according to manufacturer's written instructions for use of lubricants, cements, and other installation requirements.
 3. Maintain swab in piping and pull past each joint as completed.
- G. Install soil and waste and vent piping at the following minimum slopes unless otherwise indicated:
1. Building Sanitary Waste: Two percent downward in direction of flow for piping NPS 3 and smaller; 2 percent downward in direction of flow for piping NPS 4 and larger.
 2. Horizontal Sanitary Waste Piping: Two percent downward in direction of flow.
 3. Vent Piping: One percent down toward vertical fixture vent or toward vent stack.
- H. Install cast-iron soil piping in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook," Chapter IV, "Installation of Cast Iron Soil Pipe and Fittings."
1. Install encasement on underground piping in accordance with ASTM A674 or AWWA C105/A 21.5.
- I. Install aboveground copper tubing in accordance with CDA's "Copper Tube Handbook."
- J. Install engineered soil and waste and vent piping systems as follows:
1. Combination Waste and Vent: Comply with standards of authorities having jurisdiction.
 2. Hubless, Single-Stack Drainage System: Comply with ASME B16.45 and hubless, single-stack aerator fitting manufacturer's written installation instructions.
 3. Reduced-Size Venting: Comply with standards of authorities having jurisdiction.
- K. Plumbing Specialties:
1. Install cleanouts at grade and extend to where building sanitary drains connect to building sanitary sewers in sanitary waste gravity-flow piping.
 - a. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."

- L. Do not enclose, cover, or put piping into operation until it is inspected and approved by authorities having jurisdiction.
- M. Install sleeves for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for sleeves specified in Section 220500 "Common Work Results for Plumbing."
- N. Install sleeve seals for piping penetrations of concrete walls and slabs.
 - 1. Comply with requirements for sleeve seals specified in Section 221116 "Domestic Water Piping Specialties."
- O. Install escutcheons for piping penetrations of walls, ceilings, and floors.
 - 1. Comply with requirements for escutcheons specified in Section 220100 "General Plumbing Requirements."

3.03 JOINT CONSTRUCTION

- A. Hub-and-Spigot, Cast-Iron Soil Piping Gasketed Joints: Join in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for compression joints.
- B. Hub-and-Spigot, Cast-Iron Soil Piping Caulked Joints: Join in accordance with CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for lead-and-oakum caulked joints.
- C. Hubless, Cast-Iron Soil Piping Coupled Joints:
 - 1. Join hubless, cast-iron soil piping in accordance with CISPI 310 and CISPI's "Cast Iron Soil Pipe and Fittings Handbook" for hubless-piping coupling joints.
- D. Threaded Joints: Thread pipe with tapered pipe threads in accordance with ASME B1.20.1.
 - 1. Cut threads full and clean using sharp dies.
 - 2. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
 - a. Apply appropriate tape or thread compound to external pipe threads unless dry seal threading is specified.
 - b. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
 - c. Do not use pipe sections that have cracked or open welds.
- E. Join stainless steel pipe and fittings with gaskets in accordance with ASME A112.3.1.
- F. Join copper tube and fittings with soldered joints in accordance with ASTM B828. Use ASTM B813, water-flushable, lead-free flux and ASTM B32, lead-free-alloy solder.

3.04 INSTALLATION OF SPECIALTY PIPE FITTINGS

A. Transition Couplings:

1. Install transition couplings at joints of piping with small differences in ODs.
2. In Waste Drainage Piping: Shielded, nonpressure transition couplings.

B. Dielectric Fittings:

1. Install dielectric fittings in piping at connections of dissimilar metal piping and tubing.
2. Dielectric Fittings for NPS 2 (DN 50) and Smaller: Use dielectric unions.
3. Dielectric Fittings for NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Use dielectric flanges.

3.05 INSTALLATION OF HANGERS AND SUPPORTS

A. Comply with requirements for seismic-restraint devices specified in Section 220548 "Vibration and Seismic Controls for Plumbing Piping and Equipment."

B. Comply with requirements for pipe hanger and support devices and installation specified in Section 220529 "Hangers and Supports for Plumbing Piping and Equipment".

1. Install carbon-steel pipe hangers for horizontal piping in noncorrosive environments.
2. Install carbon-steel pipe support clamps for vertical piping in noncorrosive environments.
3. Vertical Piping: MSS Type 8 or Type 42 clamps.
4. Install individual, straight, horizontal piping runs:
 - a. 100 Ft. (30 m) and Less: MSS Type 1, adjustable, steel clevis hangers.
5. Multiple, Straight, Horizontal Piping Runs 100 Ft. (30 m) or Longer: MSS Type 44 pipe rolls. Support pipe rolls on trapeze.
6. Base of Vertical Piping: MSS Type 52 spring hangers.

C. Install hangers for cast-iron and copper soil piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

D. Support horizontal piping and tubing within 12 inches of each fitting and coupling.

E. Support vertical runs of cast-iron and copper soil piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

3.06 CONNECTIONS

A. Drawings indicate general arrangement of piping, fittings, and specialties.

B. Connect soil and waste piping to exterior sanitary sewerage piping. Use transition fitting to join dissimilar piping materials.

C. Connect waste and vent piping to the following:

1. Plumbing Fixtures: Connect waste piping in sizes indicated, but not smaller than required by plumbing code.
 2. Plumbing Fixtures and Equipment: Connect atmospheric vent piping in sizes indicated, but not smaller than required by authorities having jurisdiction.
 3. Plumbing Specialties: Connect waste and vent piping in sizes indicated, but not smaller than required by plumbing code.
 4. Install test tees (wall cleanouts) in conductors near floor and floor cleanouts with cover flush with floor.
 5. Comply with requirements for cleanouts specified in Section 221319 "Sanitary Waste Piping Specialties."
 6. Equipment: Connect waste piping as indicated.
 - a. Provide shutoff valve if indicated and union for each connection.
 - b. Use flanges instead of unions for connections NPS 2-1/2 and larger.
- D. Where installing piping adjacent to equipment, allow space for service and maintenance of equipment.
- E. Make connections in accordance with the following unless otherwise indicated:
1. Install unions, in piping NPS 2 and smaller, adjacent to each valve and at final connection to each piece of equipment.
 2. Install flanges, in piping NPS 2-1/2 and larger, adjacent to flanged valves and at final connection to each piece of equipment.

3.07 IDENTIFICATION

- A. Identify exposed sanitary waste and vent piping.
- B. Comply with requirements for identification specified in Section 220553 "Identification for Plumbing Piping and Equipment."

3.08 FIELD QUALITY CONTROL

- A. During installation, notify authorities having jurisdiction at least 24 hours before inspection must be made. Perform tests specified below in presence of authorities having jurisdiction.
 1. Roughing-in Inspection: Arrange for inspection of piping before concealing or closing-in after roughing-in and before setting fixtures.
 2. Final Inspection: Arrange for final inspection by authorities having jurisdiction to observe tests specified below and to ensure compliance with requirements.
- B. Reinspection: If authorities having jurisdiction find that piping will not pass test or inspection, make required corrections and arrange for reinspection.
- C. Reports: Prepare inspection reports and have them signed by authorities having jurisdiction.
- D. Test sanitary waste and vent piping in accordance with procedures of authorities having jurisdiction or, in absence of published procedures, as follows:

1. Test for leaks and defects in new piping and parts of existing piping that have been altered, extended, or repaired.
 - a. If testing is performed in segments, submit separate report for each test, complete with diagram of portion of piping tested.
2. Leave uncovered and unconcealed new, altered, extended, or replaced waste and vent piping until it has been tested and approved.
 - a. Expose work that was covered or concealed before it was tested.
3. Roughing-in Plumbing Test Procedure: Test waste and vent piping except outside leaders on completion of roughing-in.
 - a. Close openings in piping system and fill with water to point of overflow, but not less than 10 ft. head of water.
 - b. From 15 minutes before inspection starts to completion of inspection, water level must not drop.
 - c. Inspect joints for leaks.
4. Finished Plumbing Test Procedure: After plumbing fixtures have been set and traps filled with water, test connections and prove they are gastight and watertight.
 - a. Plug vent-stack openings on roof and building drains where they leave building. Introduce air into piping system equal to pressure of 1 inch wg.
 - b. Air pressure must remain constant without introducing additional air throughout period of inspection.
 - c. Inspect plumbing fixture connections for gas and water leaks.
5. Repair leaks and defects with new materials and retest piping, or portion thereof, until satisfactory results are obtained.
6. Prepare reports for tests and required corrective action.

3.09 CLEANING AND PROTECTION

- A. Clean interior of piping. Remove dirt and debris as work progresses.
- B. Protect sanitary waste and vent piping during remainder of construction period to avoid clogging with dirt and debris and to prevent damage from traffic and construction work.
- C. Place plugs in ends of uncompleted piping at end of day and when work stops.
- D. Exposed Plastic Piping: Protect ABS plumbing vents exposed to sunlight with two coats of water-based latex paint.
- E. Repair damage to adjacent materials caused by waste and vent piping installation.

3.10 PIPING SCHEDULE

- A. Flanges and unions may be used on aboveground pressure piping unless otherwise indicated.

- B. Aboveground, soil and waste piping NPS 4 (DN 100) and smaller are to be the following:
1. Service cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; heavy-duty, hubless-piping couplings; and coupled joints.
 3. Galvanized-steel pipe, drainage fittings, and threaded joints.
 4. Stainless steel pipe and fittings, sealing rings, and gasketed joints.
 5. Copper Type DWV tube, copper drainage fittings, and soldered joints.
 6. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- C. Aboveground, vent piping NPS 4 (DN 100) is to be the following:
1. Service cast iron, cast-iron soil pipe and fittings; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; heavy-duty hubless-piping couplings; and coupled joints.
 3. Galvanized-steel pipe, drainage fittings, and threaded joints.
 4. Stainless steel pipe and fittings gaskets, and gasketed joints.
 5. Copper Type DWV tube, copper drainage fittings, and soldered joints.
 - a. Option for Vent Piping, NPS 2-1/2 and NPS 3-1/2 (DN 65 and DN 90): Hard copper tube, Type M; copper pressure fittings; and soldered joints.
 6. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.
- D. Underground, soil, waste, and vent piping NPS 4 (DN 100) and smaller are to be the following:
1. Service cast-iron soil piping; gaskets; and gasketed joints.
 2. Hubless, cast-iron soil pipe and fittings; heavy-duty cast-iron hubless-piping couplings; and coupled joints.
 3. Stainless steel pipe and fittings, gaskets, and gasketed joints.
 4. Dissimilar Pipe-Material Couplings: Shielded, nonpressure transition couplings.

END OF SECTION